

VICTORY MILL Series

High efficiency milling by HSS with TiAlN coating

Stocked Sizes

● VICTORY Mills 2 Flutes Long



LIST 6416 [VAN] NACHI 2VEL [DIA.]

Unit: mm

Dia. of Mill	Length of Cut	Overall Length	Shank Dia.	Stock
3	15	60	6	●
4	20	60	8	●
5	25	65	8	●
6	25	65	8	●
8	35	80	10	●
10	45	95	10	●
12	55	105	12	●
14	55	110	16	●
16	65	120	16	●
18	65	130	20	●
20	75	140	20	●
22	75	140	20	●
24	90	160	25	●
25	90	160	25	●
26	90	160	25	●
28	90	160	25	●
30	90	160	25	●

Dia. of Mill (mm)		Tolerance (μm)
above	and below	
	10	0~20
10		0~25

● VICTORY Mills 4 Flutes Long



LIST 6418 [VAN] NACHI 4VEL [DIA.]

Unit: mm

Dia. of Mill	Length of Cut	Overall Length	Shank Dia.	Stock
3	15	60	6	●
4	20	60	8	●
5	25	65	8	●
6	25	65	8	●
8	35	80	10	●
10	45	95	10	●
12	55	105	12	●
14	55	110	16	●
16	65	120	16	●
18	65	130	20	●
20	75	140	20	●
22	75	140	20	●
24	90	160	25	●
25	90	160	25	●
26	90	160	25	●
28	90	160	25	●
30	90	160	25	●

Dia. of Mill (mm)		Tolerance (μm)
above	and below	
	10	0~20
10		0~25