

Stocked Sizes

● VICTORY Mills HEAVY



LIST 6408 [VAN] NACHI VHV [DIA.] Unit: mm

Dia. of Mill	Length of Cut	Overall Length	Shank Dia.	No. of Flutes	Stock
3	9	50	6	4	●
4	12	60	8	4	●
5	15	60	8	4	●
6	15	60	8	4	●
7	20	65	10	4	●
8	20	65	10	4	●
9	25	75	12	4	●
10	25	75	12	4	●
11	30	80	12	4	●
12	30	80	12	4	●
13	35	90	16	4	●
14	35	90	16	4	●
15	40	95	16	4	●
16	40	95	16	4	●
17	40	105	20	4	●
18	40	105	20	4	●
19	45	110	20	4	●
20	45	110	20	4	●
21	45	110	20	4	●
22	45	110	20	4	●
23	50	120	25	4	●
24	50	120	25	4	●
25	50	120	25	4	●
26	50	120	25	4	●
27	55	125	25	4	●
28	55	125	25	6	●
29	55	125	25	6	●
30	55	125	25	6	●
32	60	145	32	6	●
35	60	145	32	6	●
40	65	150	32	6	●
45	70	160	32	6	●
45	70	160	42	6	●
50	70	160	32	6	●
50	70	160	42	6	●

Dia. of Mill (mm)		Tolerance (μm)
above	and below	
	3	+0.025~0
3	6	+0.030~0
6	10	+0.036~0
10	18	+0.043~0
18	30	+0.052~0
30		+0.062~0

● VICTORY Mills HEAVY Long



LIST 6410 [VAN] NACHI VLHV [DIA.] Unit: mm

Dia. of Mill	Length of Cut	Overall Length	Shank Dia.	No. of Flutes	Stock
3	15	60	6	4	●
4	20	60	8	4	●
5	25	65	8	4	●
6	25	65	8	4	●
7	35	80	10	4	●
8	35	80	10	4	●
9	45	95	12	4	●
10	45	95	12	4	●
11	55	105	12	4	●
12	55	105	12	4	●
13	55	110	16	4	●
14	55	110	16	4	●
15	65	120	16	4	●
16	65	120	16	4	●
17	65	130	20	4	●
18	65	130	20	4	●
19	75	140	20	4	●
20	75	140	20	4	●
22	75	140	20	4	●
25	90	160	25	4	●
28	90	160	25	6	●
30	90	160	25	6	●
32	105	190	32	6	●
35	105	190	32	6	●
40	125	210	32	6	●
45	145	230	32	6	●
45	145	230	42	6	●
50	145	230	32	6	●
50	145	230	42	6	●