

Stocked Sizes

●VICTORY Mills Roughing Regular Length Short



LIST 6482 **VAN** NACHI VSRE **DIA.**

Unit: mm

Dia. of Mill	Length of Cut	Overall Length	Shank Dia.	No. of Flutes	Stock
6	15	60	6	4	●
7	20	65	10	4	●
8	20	65	10	4	●
9	25	75	10	4	●
10	25	75	10	4	●
11	30	80	12	4	●
12	30	80	12	4	●
14	35	90	16	4	●
15	35	90	16	4	●
16	40	95	16	4	●
18	40	105	20	4	●

Dia. of Mill	Length of Cut	Overall Length	Shank Dia.	No. of Flutes	Stock
20	45	110	20	4	●
22	45	110	20	4	●
24	50	120	25	5	●
25	50	120	25	5	●
28	55	125	25	5	●
30	55	140	32	5	●
32	60	145	32	6	●
35	60	145	32	6	●
40	65	150	32	6	●
45	70	155	42	6	●
50	70	160	42	6	●

Tolerance: ±0.1mm

●VICTORY Mills Roughing Medium



LIST 6412 **VAN** NACHI VMRE **DIA.**

Unit: mm

Dia. of Mill	Length of Cut	Overall Length	L1	d1	Shank Dia.	No. of Flutes	Stock
6	16	80	—	—	6	4	●
8	25	90	—	—	8	4	●
10	32	100	—	—	10	4	●
12	40	110	—	—	12	4	●
14	40	110	—	—	12	4	●
15	40	125	53	13.3	16	4	●
16	48	125	56	14.3	16	4	●
18	48	125	—	—	16	4	●
20	56	140	70	18.0	20	4	●
22	56	140	—	—	20	4	●
24	67	160	—	—	20	5	●
25	67	160	88	23.0	25	5	●
28	67	160	—	—	25	5	●
30	67	160	—	—	25	5	●
32	80	180	112	29.5	32	6	●
35	80	180	—	—	32	6	●
40	95	200	—	—	32	6	●
45	95	200	—	—	42	6	●
50	112	220	—	—	42	6	●

Tolerance: ±0.1mm

●VICTORY Mills Roughing Long



LIST 6414 **VAN** NACHI VLRE **DIA.**

Unit: mm

Dia. of Mill	Length of Cut	Overall Length	Shank Dia.	No. of Flutes	Stock
6	26	80	6	4	●
8	35	90	8	4	●
10	45	100	10	4	●
12	53	110	12	4	●
14	53	110	12	4	●
15	53	125	16	4	●
16	63	125	16	4	●
18	63	125	16	4	●
20	75	140	20	4	●
22	75	140	20	4	●
24	90	160	20	5	●
25	90	160	25	5	●
28	90	160	25	5	●
30	90	160	25	5	●
32	106	180	32	6	●
35	106	180	32	6	●
40	125	200	32	6	●
45	125	230	42	6	●
50	150	250	42	6	●

Tolerance: ±0.1mm

